

Textured melamine cabinet doors and components



Description



The European design of the **Azura Collection** offers many opportunities for woodworking professionals to carry out any type of project. Moreover, these doors are available custom-made for fabricators, with a range of complementary products having identical colors: melamine, laminate sheets, moldings, edgebanding and an array of components.

The doors of our **Azura Collection** are available in the Verona, Genova, Torino and Milano models, and are offered in a large variety of textured colors. These trendy products are synonymous with quality and durability for all your kitchen, bathroom, closet organizer and various furniture projects.

KEY FEATURES:

- ¾" MDF substrate for all stiles, rails and center panels of the Genova model
- ¼" MDF substrate for the center panel of the Milano and Torino models
- Many styles and colors available
- Color matching with other materials (melamine, edgebanding, moldings, laminate sheets)
- Add doors and components easily
- Front, back of door and drawer of the same color
- High thermal resistance
- Easy maintenance
- The industry's best production lead-times

OPTIONS :

- ✓ Variety of models available
- ✓ Choice of built-in handles
- ✓ Components program
- ✓ Choice of the wood grain direction
- ✓ Available with matching wood grain (sequential)

RECOMMENDATION:

We recommend the use of a third hinge (non-sprung) on doors measuring 36" and more in height.

VERONA Model

One-Piece (Slab) Vertical Panel

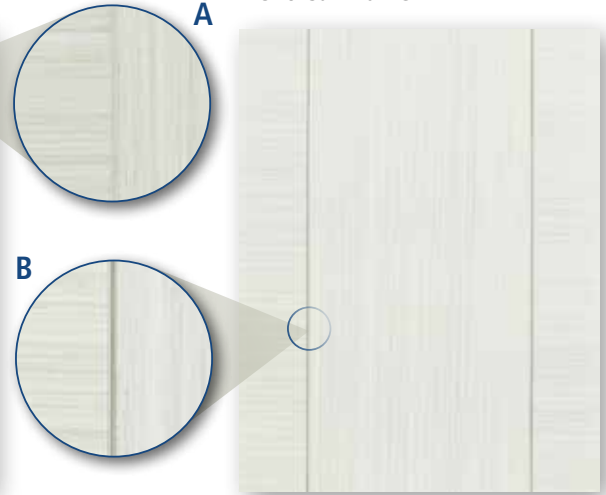


GENOVA Model

3-Piece Horizontal Panel

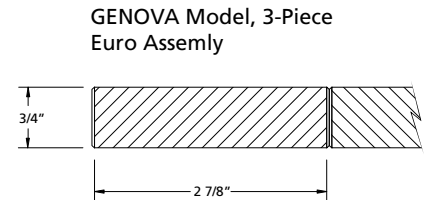
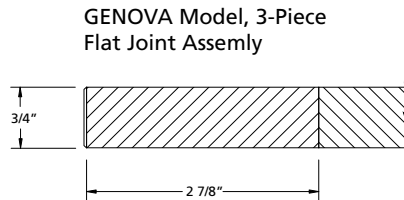


3-Piece Vertical Panel



- Verona and Genova doors are built with a 1 mm edgebanding. The edgebanding is glued with a PUR glue which makes it waterproof and highly resistant to ungluing.
- Genova doors may have vertical or horizontal wood grain, with Flat Joint or Euro assembly.
- The center panel of the Genova models determines the direction of the grain on the door; the stiles will be built with the grain in the opposite direction.
- (A) Flat Joint assembly does not include any edgebanding in the assembly joint.
- (B) Euro assembly includes double edgebanding in the assembly joint.

Profile



MODEL	Thickness	Width (Stile)	Minimum (Height)	Minimum (Width)	Maximum (Height)	Maximum (Width)	Maximum (for Warranty)
VERONA (Horizontal Grain)	3/4" (19 mm)	-	3 3/4" (95 mm)	3 3/4" (95 mm)	47" (1194 mm)	95" (2413 mm)	50" (1270 mm)
VERONA (Vertical Grain)	3/4" (19 mm)	-	3 3/4" (95 mm)	3 3/4" (95 mm)	95" (2413 mm)	47" (1194 mm)	50" (1270 mm)
GENOVA (Horizontal Panel)	3/4" (19 mm)	2 7/8" (73 mm)	6" (152 mm)	7 3/4" (197 mm)	47" (1194 mm)	100 3/4" (2559 mm)	50" (1270 mm)
GENOVA (Vertical Panel)	3/4" (19 mm)	2 7/8" (73 mm)	6" (152 mm)	7 3/4" (197 mm)	47" (1194 mm)	52 3/4" (1340 mm)	50" (1270 mm)



MILANO 90° Model

Options



Grooved Center



Crosspiece



Glass Frame



Decorative Door



Mullion Glass Frame

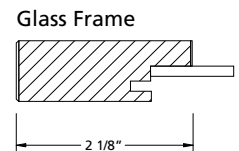
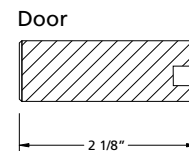
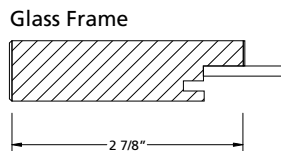
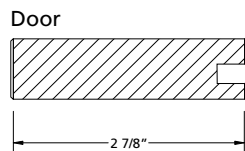


Decorative Metal Center

Please see pages 6 to 9 for the complete range of available options

- Milano 90° doors can be built with a Conventional or Euro assembly.
- (A) Conventional assembly includes a single edgebanding in the assembly joint.
- (B) Euro assembly includes double edgebanding in the assembly joint.

Profile



MODEL	Thickness	Width (Frame)	Minimum (Height)	Minimum (Width)	Maximum (Height)	Maximum (Width)	Maximum (for Warranty)
MILANO 2 7/8" Conventional	3/4" (19 mm)	2 7/8" (73 mm)	5 7/8" (149 mm)	8" (203 mm)	72" (1829 mm)	48" (1219 mm)	50" (1270 mm)
MILANO 2 1/8" Conventional	3/4" (19 mm)	2 1/8" (54 mm)	4 3/8" (111 mm)	6 1/2" (165 mm)	72" (1829 mm)	48" (1219 mm)	50" (1270 mm)
MILANO 2 7/8" Euro	3/4" (19 mm)	2 7/8" (73 mm)	6 3/4" (171 mm)	8 1/2" (216 mm)	72" (1829 mm)	48" (1219 mm)	50" (1270 mm)
MILANO 2 7/8" Euro (Reduced)*	3/4" (19 mm)	1 7/8" (48 mm)*	4 3/4" (121 mm)	8 1/2" (216 mm)	48" (1219 mm)	72" (1829 mm)	50" (1270 mm)

* Width of the rails for drawer fronts.

† See page 5 for glass size.

TORINO 45° Model

Options



Grooved Center



Glass Frame



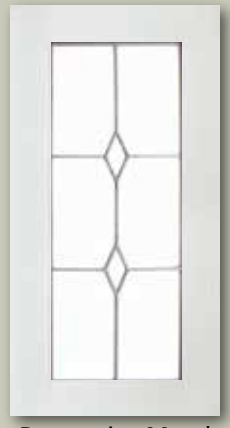
Decorative Door



Crosspiece



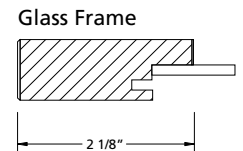
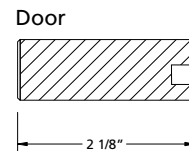
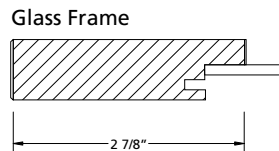
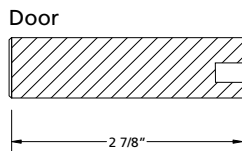
Mullion Glass Frame



Decorative Metal Center

Please see pages 6 to 9 for the complete range of available options

Profile



MODEL	Thickness	Width (Frame)	Minimum (Height)	Minimum (Width)	Maximum (Height)	Maximum (Width)	Maximum (for Warranty)
TORINO 2 7/8"	3/4" (19 mm)	2 7/8" (73 mm)	5 7/8" (149 mm)	5 7/8" (149 mm)	72" (1829 mm)	48" (1219 mm)	50" (1270 mm)
TORINO 2 1/8"	3/4" (19 mm)	2 1/8" (54 mm)	4 3/8" (111 mm)	4 3/8" (111 mm)	72" (1829 mm)	48" (1219 mm)	50" (1270 mm)

Glass size :

MILANO* and TORINO 2 1/8" (54 mm) : Size of the door minus 3 5/16" (84 mm)

MILANO* and TORINO 2 7/8" (73 mm) : Size of the door minus 4 13/16" (122 mm)

* See MILANO on page 4.



Doors with Crosspieces



Options

Vertical Crosspiece



Horizontal Crosspiece



Description

Doors with **vertical or horizontal crosspieces** offer many possibilities. You can choose from many different options for the top section. The client determines the position of the vertical or horizontal crosspiece. To order, use our Web module.

CHOICES FOR THE TOP SECTION

- Melamine
- Grooved Center
- Glass Frame
- Lumicor®
- Mullion Glass Frame*
- Decorative Metal*

CHOICES FOR THE BOTTOM SECTION

- Melamine
- Grooved Center

* Must meet the established size standards
(applies to doors with horizontal crosspieces only).

MODEL	Thickness	Width (Frame)	Minimum (Height)	Minimum (Width)	Maximum (Height)	Maximum (Width)	Maximum (for Warranty)
MILANO 2 7/8" CONVENTIONAL	3/4" (19 mm)	2 7/8" (73 mm)	14 1/4" (362 mm)	8" (203 mm)	72" (1829 mm)	48" (1219 mm)	50" (1270 mm)
MILANO 2 1/8" CONVENTIONAL	3/4" (19 mm)	2 1/8" (54 mm)	12" (305 mm)	6 1/2" (165 mm)	72" (1829 mm)	48" (1219 mm)	50" (1270 mm)
MILANO 2 7/8" EURO	3/4" (19 mm)	2 7/8" (73 mm)	14 1/4" (362 mm)	8 1/2" (216 mm)	72" (1829 mm)	48" (1219 mm)	50" (1270 mm)
TORINO 2 7/8"	3/4" (19 mm)	2 7/8" (73 mm)	14 1/4" (362 mm)	7 3/4" (197 mm)	72" (1829 mm)	48" (1219 mm)	50" (1270 mm)
TORINO 2 1/8"	3/4" (19 mm)	2 1/8" (54 mm)	12" (305 mm)	6 1/4" (159 mm)	72" (1829 mm)	48" (1219 mm)	50" (1270 mm)

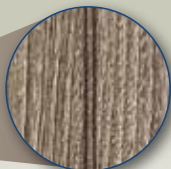
Doors with a height of 50" (1270 mm) and more are not covered by any warranty.

Grooved Center



Options

The **Azura Collection** doors can also be made with a v-groove center. The grooves are made of two (2) micro "V" that are then dyed to bring out the beauty of the door. Using a manufacturing technique exclusive to **Excelsius**, each door has a central double groove with adjacent grooves every 1 1/2".



Also available

GROOVED MELAMINE 1/4"
32" x 48" or 48" x 48"

Available Models	Available Colors	Maximum (Height)	Maximum (Width)	Maximum (Combined W x H)
All Models	All Colors	72"	48"	9ft.sq.
		1829 mm	1219 mm	0.83 m²

Custom-made panels and components

Our custom-made panels and components, manufactured in the size of your choice, have one or more square edges (not machined), optionally edgebanded with a 1 mm edgebanding. They are suitable as doors on a corner module (*Lazy Susan*), as end panels, fillers, etc.

When ordering, please indicate which edges should be square and whether they should be edgebanded or not.



Types of Sequencing

Our doors can be manufactured either in a sequenced way or not. Our doors and drawer fronts have a standard vertical or horizontal wood grain for both types of sequencing methods.



Non-Sequenced Method

The production of doors is done randomly. That is, they will be fabricated at random and each one will display its own characteristics (graining, shades, etc.). This method is the **standard method** of production in the industry.



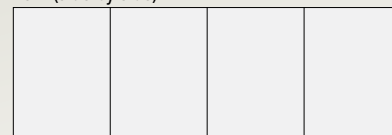
Sequenced Method*

The production of doors takes into account the exact position of each door relative to the next; each door becomes a visual extension of adjacent doors. This method results in a harmonious look for the entire work, and a surcharge for this method applies (Maximum 4' x 8' and built-in handles not available).

* Production plan required.
Available only for the VERONA (slab) model.

AVAILABLE TYPES OF SEQUENCING

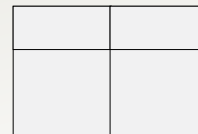
Row (side by side)



Column



Column and Row



TYPES OF SEQUENCING NOT AVAILABLE

The *T* sequences are not available due to technical reasons. To achieve them, we recommend ordering one larger panel to fit your two doors and cutting them yourself. We will provide you with the necessary edgebanding.

T Row Assembly



T Column Assembly



Mullion Glass Frame



D-01



D-02



D-03



D-04



D-05



D-06



D-07
(Left)



D-07
(Right)



D-08

The **Azura Collection** mullion glass frame is offered in custom sizes and in eight different models. They are available in all the models and colors of our program. The number of panes will vary between 4, 6 or 8 depending on the height of the door

Made of 1/4" melamine, the mullions are attached to the frame with the same removable metal bracket used for the decorative metal inserts, which allows you to insert glass or not, according to your specific needs.

NUMBER OF PANES

Height of the door	Panes
min. up to 23 31/32"	4
24" to 35 31/32"	6
36" to 50"	8

Model	Minimum (Height)	Minimum (Width)	Maximum (Height)	Maximum (Width)
D-01, D-02, D-03, D-04, D-07, D-08	11 5/8" (295 mm)	11 5/8" (295 mm)	50" (1270 mm)	21" (533 mm)
D-05	14 1/4" (362 mm)	14 1/4" (362 mm)	50" (1270 mm)	21" (533 mm)
D-06	13 1/4" (337 mm)	13 1/4" (337 mm)	50" (1270 mm)	21" (533 mm)

Decorative Metal



F-01



F-02



F-03



F-04

With a thickness of 3/16" (4.75 mm), our new decorative metal centers are offered custom-made to add a decorative touch to all your projects. They are offered in 4 models and 4 colors.

The metal inserts are kept in place by a removable attachment (see picture to the right). This allows you to insert glass or not according to your specific needs.



Available Colors



Black (C-01)



Silver (C-02)

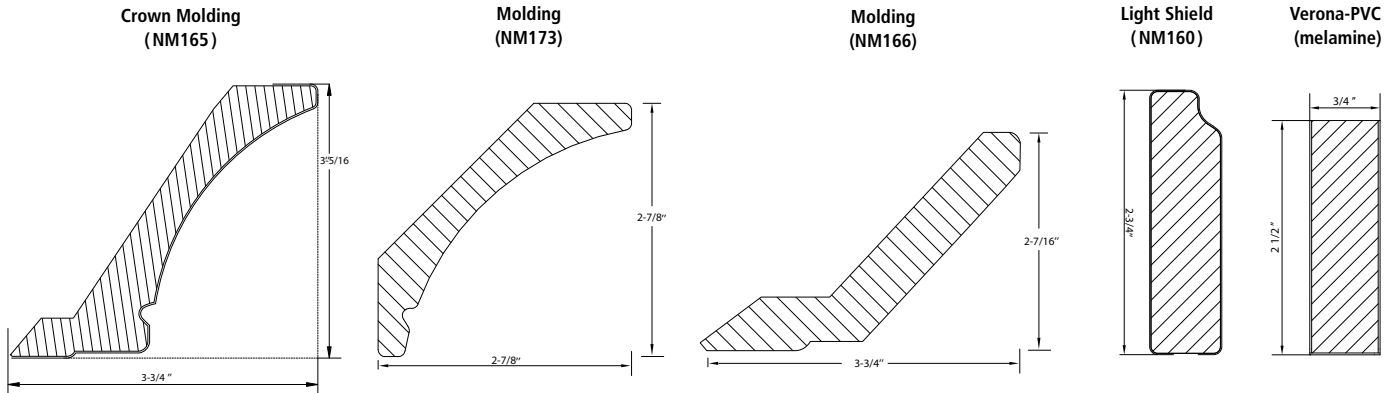


Bronze (C-03)



Rust (C-04)

Moldings



FINISH	Crown Molding (NM165)	Molding (NM166)	Molding (NM173)	Light Shield (NM160)	Verona-PVC (melamine)*
Brushed Elm	•	•	•	•	•
Aura	•	•	•	•	•
Rio and Medina	•		•	•	•

* Verona Light Shield available on special order. Please use the WEB module to order.

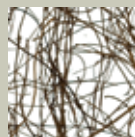
Decorative Centers



Options

The **Azura Collection** doors give you the possibility to order your doors with a regular acrylic decorative center (delivered not assembled to frame) or with a **Lumicor®** center, installed at the factory.

Lumicor®



Angel Vine
26000



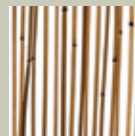
Coastal
22100



Meadow
22200



Silver Spun
01300



Zito (Autumn)
12600

Acrylique



Clear Satin
3170
(Green Edge)



White Satin
3120



Crystal Clear
2120
(Clear Edge)

The **Lumicor®** acrylic center is fully integrated into the molding before the door is assembled. The result is a decorative door with an impeccable finish.

The regular acrylic is held in place by a vinyl support molding (supplied with the glass frame). Delivered not assembled.



Production Lead-Times

REGULAR ORDERS:

The maximum production lead-time (date leaving the factory) for a regular order is ten business days. To compute the business days, start counting from the day following reception of the signed order at the factory. Whenever possible, we will produce the orders as soon as possible. If, for reasons beyond our control, production time should exceed ten business days, we will notify the customer immediately.

SPECIAL ORDERS: ADDITION*

ADDITION (1 to 5 units)

- Order received before 10:30 AM: Leaves the factory the second business day[†]
- Order received after 10:30 AM: Leaves the factory the third business day

ADDITION (6 units and more)

- Orders of more than 5 units that are marked "ADDITION" will be processed as normal orders with a maximum production time of ten business days.

SPECIAL ORDERS: REMAKE**

REMAKE (1 to 5 units)

- Order received before 10:30 AM: Leaves the factory the second business day[†]
- Order received after 10:30 AM: Leaves the factory the third business day

REMAKE (6 to 10 units)

- Order received before 10:30 AM: Leaves the factory the third business day
- Order received after 10:30 AM: Leaves the factory the fourth business day

REMAKE (11 units and more)

- Order received before 10:30 AM: Leaves the factory the fourth business day
- Order received after 10:30 AM: Leaves the factory the fifth business day

Note: *The time given is the reception time of the emailed order at the factory and NOT at Richelieu.*

***ADDITION:** Error or omission on the part of the cabinet maker on an order already produced and delivered during the previous 30 days.

****REMAKE:** Error or omission on the part of the manufacturer, remakes involve no cost for the cabinet maker.

[†]This delay could be of 4 business days during winter time.

EXPRESS ORDERS:

We offer an Express service for your door orders from 3 to 5 business days depending on your needs (the business days start from the day after the order is confirmed).

The prices are as follows :

- 3 business days* = surcharge of 25%
- 4 business days** = surcharge of 20%
- 5 business days*** = surcharge of 15%

* Available for doors with melamine or Lumicor center and for glass frames.

** For doors with grooved center, mullion glass frame and doors with cross piece, the minimum lead-time is 4 business days.

*** For decorative metal other than black, the minimum lead-time is 5 business days. The express service is not available for black decorative metal.

All doors from the **Azura Collection** are covered by a **5-year** limited warranty against all manufacturing defects.

INCLUDED:

(Covered by the warranty)

- Wrong size (tolerance +/- 1/32" or +/- 0.8 mm)
- Out of square (tolerance +/- 1/32" or +/- 0.8 mm out of square)
- Center of a door or drawer front that hasn't been installed in the right direction
- Warping greater than tolerance (see General Rules)
- Detached assembly joint
- Delamination of the edgebanding

For such inclusions to be covered, the door must not have suffered any shocks, exposure to a source of heat, contact with water or any other liquid substances. Moreover, it must have been installed according to recognized industry practices.

GENERAL RULES:

- All claims must be submitted before the expiration of the warranty period, i.e., **5-year** from the delivery date of the doors. Replacement or repair of a door may in no case extend the original 5-year warranty.
- Both invoice and defective door must be returned to *Lecxeco inc.* for expert examination.
- The doors to be replaced will be invoiced at 100% and a credit will be issued following examination of the defective doors.
- If, at the time the warranty is being used, the color and/or model of the doors in question are no longer available for reasons beyond our control, we reserve the right to replace (or credit) the defective door(s) with another equivalent color or model without compensation for the balance of the doors of the same order.
- Transportation costs for the delivery of the replacement doors are subject to the same coverage percentages as the doors being replaced.
- The warranty is limited to the replacement or repair of the defective door without any compensation for labour and/or loss of use of the product.
- The warping warranty only applies to doors 32" or less with a 1/8" tolerance (measured at center, with the door flat on a very straight surface, e.g., panel saw).
- Warping problems must be detected and reported within 10 days following reception of the order, and the defective door(s) must not have been altered in any way (drilled for hinges, handles installed, etc).
- Door claims that involve breakage at the reception of the order with no damaged box must be made within five days following reception of the order, and the defective door(s) must not have been altered in any way (drilled for hinges, handles installed, etc). The door(s) in question must be returned to *Lecxeco inc.*
- Doors measuring 50" and more are not covered by any warranty.
- The warranty coverage is prorated as follows:
 - 100% for the first two years
 - 75% for the third year
 - 50% for the fourth year
 - 25% for the fifth year

NOT INCLUDED:

((Not covered by the warranty))

- Melamine, joint and assembly breaks following shock, negligence, misuse, exposure to a source of excessive heat (over 300° F) or contact with water or other liquid substances (swelling of material)
- All defects that result from misuse and/or use not in accordance with recognized industry practices
- Deterioration of a door that was exposed to abnormal temperature and/or humidity conditions
- Burns on one of the materials
- Stains on one of the door components
- Degradation of the product due to material aging or normal wear and tear

DOORS DAMAGED DURING TRANSPORTATION:

When you receive the boxes, always make sure they have not been damaged during transportation before signing the delivery document. If any of the boxes have been damaged, write "Damaged Box" or "Damaged Boxes" on the waybill. You must keep the box(es) in question as well as the doors to be replaced for our claim to the transportation company. Notify us immediately about the problem so that repaired doors or replacement doors may be shipped to you as soon as possible.

MISSING BOXES:

When you receive the boxes, please make sure the number of boxes delivered matches the number shown on the delivery document. If some boxes are missing, write "Missing Boxes" on the document before signing it, indicating the number of missing boxes. Notify us immediately about the problem so that a search can be made to locate the missing package(s).



Available Colors, August 2015

Textured Finishes *Rio* (Richelieu)



Bianco
Rio/711



Mielle
Rio/712



Terra
Rio/713



Toscana
Rio/714

Textured Finishes *Medina* (Arauco, Flakeboard)



White
Medina/W100



Zambukka
Medina/WF226



Vanilla Stix
Medina/WF294



Mochatini
Medina/WF296

Textured Finishes *Aura* (Uniboard)



Kindle
Aura/H67



Ginger Root
Aura/H72



Blackwood
Aura/H74



Tundra
Aura/H75

Textured Finishes *Brushed Elm* (Uniboard)



Silva
Brushed Elm/H50



Zahara
Brushed Elm/H51



Riva
Brushed Elm/H52



Ember
Brushed Elm/H53



Skye
Brushed Elm/H54



Mystic
Brushed Elm/H55



Driftwood
Brushed Elm/H70



Luxe
Brushed Elm/H71



NovaWhite*
Brushed Elm/555

* Moldings and accessories are not available in this color.

Printed colors may differ from real colors. Please check sample with retailer.

COLORS AVAILABLE FOR ALL DOOR MODELS

CANADA

Tel. : 1 866 979-5999 • Fax : 1 866 421-8477

ALBERTA
Calgary
Edmonton

BRITISH-COLUMBIA
Kelowna
Vancouver
Victoria

MANITOBA
Winnipeg

NEW BRUNSWICK
Moncton

NEWFOUNDLAND
St. John's

NOVA SCOTIA
Halifax

ONTARIO
Barrie
Kitchener
Mississauga
Ottawa
Sudbury
Thunder Bay
Toronto

QUÉBEC
Laval
Montréal
Québec

SASKATCHEWAN
Regina
Saskatoon

UNITED-STATES

Tel. : 1 877 556-5150 • Fax : 1 877 556-5151

CONNECTICUT
Hartford

FLORIDA
Dania Beach
Hialeah
Jacksonville
Orlando
Pompano Beach
Riviera Beach
Sarasota
Tampa

GEORGIA
Atlanta
Savannah

ILLINOIS
Chicago

INDIANA
Indianapolis

KENTUCKY
Louisville

MASSACHUSETTS
Boston

MICHIGAN
Detroit

NEW JERSEY
Avenel
Lincoln Park

NEW YORK
Buffalo
New York
Syracuse

NORTH CAROLINA
Charlotte
Greensboro

OHIO
Cincinnati

SOUTH CAROLINA
Greenville

TENNESSEE
Nashville

TEXAS
Dallas

WASHINGTON
Seattle

